



No.	DESCRIPTION
2	ADJUSTING SCREW
4	SPRING RETAINER
5	SPRING
6	POSITION INDICATOR
7	DIAPHRAGM NUT
9	SPRING CASE
10	UPPER DIAPHRAGM CASE
11	NUT & BOLT
12	LOWER DIAPHRAGM CASE
14	DIAPHRAGM PLATE
15	PUSH ROD
16	OPERATOR DIAPHRAGM
18	INTERNAL SEAL ASSEMBLY
19	ALLEN CAP SCREW
20	GASKET
23	BONNET
24	BONNET NUT
25	COMPRESSOR PIN
26	COMPRESSOR
27	BODY DIAPHRAGM
28	BODY
30	DOUBLE UPPER STOPS
37	
38	
39	HANDWHEEL
45	LOCK NUT
50	LIMIT SWITCHES
52	FILTER REGULATOR
53	SOLENOID PILOT VALVE
54	IG16 SPEED CONTROL

* RECOMMENDED SPARE PARTS WHEN ORDERING PARTS, SPECIFY VALVE SERIAL NUMBER

A - DIMENSION

VALVE SIZE	1/2	3/4	1	1-1/4	1-1/2
FLDG. LINED	4-1/8"	4-7/8"	5-3/4"	6"	6-1/2"
SCREWED	2-1/2"	3-1/4"	4-1/4"	4-7/8"	5-1/2"

B - DIMENSION

TOP SIZE	0
1/2	13-1/2"
3/4	13-7/8"
1	14-3/8"
1-1/4	14-3/8"
1-1/2	14-3/4"

CUSTOMER P.O. NUMBER _____
 JOB NO. _____
 TAG NO. _____

BY JADD	DATE 4/1/84	CERTIFIED BY	DATE	SCALE	REFERENCE: CENTURY 630HRT DIAPHRAGM CONTROL VALVE AIR TO OPEN, SPRING TO CLOSE	DWG. NO. S-4139
CENTURY INSTRUMENT COMPANY LIVONIA, MICHIGAN 48150						5-4139